

***ENGLISH TRANSLATION  
OF THE AMENDMENTS TO THE  
CLAIMS UNDER ARTICLE 19***

English translation of the amendments under Article 19 PCT of the International Patent Application No. PCT/CH2004/000014 "Casting machine" in the name of LAMEC AG

Claims

1. (changed) A casting method characterised in that it is carried out in a casting mould which is formed by blocks (4) which circulate caterpillar-like on a transport means around a casting caterpillar (2;3) and are held at least on a portion t of the circulation path U on said transport means by means of stationary, fixed magnets.
2. - 28. (unchanged)